科技工藝 持續精進



上鎧鋼鐵
SHANG KAI STEEL



公司簡介
Company Profile

上鎧鋼鐵股份有限公司是由**董事長林宗志先生**創立，專門從事金屬擴張網製造。公司經營理念是「誠信、品質」。我們擁有多種設備和技術，可製造板厚範圍從 0.05mm-8.0mm，不限於任何金屬材質。我們可生產各國標準擴張網，並持有 ISO 9001 品質管理系統，並有特訂品質保證制度。在台灣高端產品市場中占有率超過八成，並銷售至世界各地。

Shang Kai Steel Co., Ltd. was founded by Chairman Chung-Chih Lin and specializes in the manufacturing of expanded metal mesh. The company's business philosophy is "integrity and quality". We have a variety of equipment and technology, and can produce sheets with thicknesses ranging from 0.05mm-8.0mm, not limited to any metal material. We can produce various national standard expanded metal meshes and have an ISO 9001 quality management system and a special quality assurance system. We have a market share of more than 80% in Taiwan's high-end product market and sell our expanded metal mesh products to customers worldwide.

上鎧鋼鐵在 1998 年開始轉型，從 OEM 和 ODM 代工轉為 OBM，以滿足客戶日益變化的需求。近年來，公司重視服務和數據分析，積極推動工廠自動化和電腦化管理，從工業 2.0 轉型為工業 4.0，開發出具有高附加價值和高端差異性的產品。我們致力為客戶提供優質的產品與服務，幫助客戶在國際市場上取得佳績。

In 1998, Shang Kai Steel began its transformation journey, shifting from OEM and ODM contract manufacturing to OBM, to better meet the changing needs of its customers. In recent years, the company has placed a strong emphasis on service and data analysis, actively promoting factory automation and computerized management, and transitioning from Industry 2.0 to Industry 4.0. The company has developed products with high added value and high-end differentiation. We are dedicated to providing our customers with high-quality products and services, helping them achieve success in the international market.

經過三十多年的發展，上鎧鋼鐵的目標是「站穩台灣，深耕亞洲，放眼全球！成為高端客戶唯一指定的金屬擴張網供應商」。作為台灣產業用金屬擴張網的領導廠商，上鎧展現出卓越的技術水準，在金屬網產業鏈中扮演著重要的角色。我們將繼續追求「共好、共創、永續」，朝向更高水準的企業發展目標邁進。

After more than 30 years, Shang Kai Steel has established itself as a leading supplier of metal mesh in Taiwan, Asia and the world. The company aims to be the "Top choice for high-end customers as a supplier of Expanded metal mesh". As a leader in Taiwan's metal mesh industry, Shang Kai Steel has demonstrated its expertise and commitment to excellence. The company will continue to pursue its goal of "mutual benefit, co-creation and sustainability" and strive for even greater success in the future.

LRQA

Current issue date: 29 November 2022
Expiry date: 28 November 2025
Certificate identity number: 10484790

Original approval(s):
ISO 9001 - 29 November 2022

Certificate of Approval

This is to certify that the Management System of:

SHANG KAI STEEL CO., LTD.

No. 16 Juguang 2nd St. Daliao Dist., Kaohsiung City 831136, Taiwan

has been approved by LRQA to the following standards:

ISO 9001:2015

Approval number(s): ISO 9001 – 00038541

The scope of this approval is applicable to:

Manufacturing and sale of expanded metal and metal lath.

Luis Cunha

Area Operations Manager - North Asia & SAMEA

Issued by: LRQA Limited

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Issued by: LRQA Limited, 1 Trinity Park, Bickenhill Lane, Birmingham B37 7ES, United Kingdom

Certificate

Standard	**ISO 14064-1:2018**
Certificate Registr. No.	**CF 50543434 0001**
Report No.	**38540393 001**
Certificate Holder:	**Shang Kai Co., Ltd.** No.16, Chu-Kuang 2nd Street, Ta-Fa Industrial District, Ta-Liau Dist., Kaohsiung City, Taiwan (R.O.C.)
Site:	**Shang Kai Co., Ltd. Headquarters** No.16, Chu-Kuang 2nd Street, Ta-Fa Industrial District, Ta-Liau Dist., Kaohsiung City, Taiwan (R.O.C.)
Scope:	Verification and Validation Body: TÜV Rheinland Taiwan Ltd. - Process: Document review, interview, site visit and recalculation Based on the information we have received and evaluated that: - Programme: Voluntary - Review Criteria: ISO 14064-3:2006 - Organizational Boundary: Operational Control - Level of Assurance: Reasonable - Materiality: 5% - Global warming potential (GWP): IPCC 2013 - Base year: 2021 (2021.01.01~2021.12.31) - Inventory year: 2021 (2021.01.01~2021.12.31) - The total carbon emission is 447.309 tons of carbon dioxide equivalent (tCO_2e) - Direct emission is 65.3248 tCO_2e - Indirect emission is 381.9873 tCO_2e - 2021 electricity emissions factor not publish, the inventory use 2020 electricity emissions factor for GHGs calculation
Validity:	This certificate only reviewed the emissions data of inventory year, this certificate is not for the management systems certification. 2022-05-24

TÜV Rheinland Taiwan Ltd.
11F., No. 758, Sec. 4, Bade Rd., Taipei 105, Taiwan

This verification and validation is based on the information made available to TÜV Rheinland and the engagement conditions detailed above. Therefore, TÜV Rheinland cannot guarantee the accuracy or correctness of the information. TÜV Rheinland cannot be held liable by any party relying in acting upon this verification and validation.

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LCBA Low Carbon Construction

LCBA低碳工法標章證書

Low Carbon Footprint Building Construction Certificate of Accreditation

認證編號Certificate No: LCBA-LCC-015

申請廠商	上鎧鋼鐵股份有限公司
工法名稱	金屬擴張網外遮陽系統系列
申請人	林宗志
認證型號之減碳效益	SKA 20-33 金屬擴張網：5.4% SKA 30-59 金屬擴張網：6.0% SKA 20-28 金屬擴張網：5.2% SKA 20-55 金屬擴張網：8.8% SKA 20-143金屬擴張網：6.1% SKA 20-59 金屬擴張網：6.9% SKA 15-06 金屬擴張網：5.3%

The following construction(s) was/were submitted and identified on behalf of the client as:

Shang Kai Steel Co., Ltd

Construction Name	Expanded metal SK-Architecture Type	
Carbon Reduction	SKA 20-33 : 5.4%	SKA 20-143 : 6.1%
	SKA 30-59 : 6.0%	SKA 20-59 : 6.9%
	SKA 20-28 : 5.2%	SKA 15-06 : 5.3%
	SKA 20-55 : 8.8%	

LCBA

低碳建築聯盟
Low Carbon Building Alliance
蔡耀賢

發證日期 Certified on 2022.05.27

台灣精品獎
Taiwan Excellence Award 2023

特頒予
Presented to

上鎧鋼鐵股份有限公司
SHANG KAI STEEL CO., LTD.

具高耐風性能之建築用遮陽節能金屬擴張網
Sunshade Energy-Saving Expanded Metal Mesh for Building with High Wind Resistance
SKA Series

王美花

經濟部 部長
Minister, Ministry of Economic Affairs, R.O.C.
中華民國111年11月23日
23rd of November 2022

經濟部

潛力中堅企業
證 書

上鎧鋼鐵股份有限公司
持續專注本業，在特定領域表現傑出，具有發展為卓越中堅企業之潛力，經評選後，榮獲第5屆潛力中堅企業，特頒此證，以茲證明。

部長 沈榮津

中華民國 108 年 10 月

Certificate of Potential Taiwan Mittelstand Award

This certificate of the 5th Potential Taiwan Mittelstand Award is presented to SHANG KAI STEEL Co., Ltd. in recognition of its outstanding performance in a specific field and for its strong potential to become a Taiwan Mittelstand Award winner.

Jong-Chin Shen
Minister of Economic Affairs, R.O.C.
October 2019

NATIONAL AWARD OF OUTSTANDING SMALL AND MEDIUM ENTERPRISES

國家磐石獎證書

上鎧鋼鐵股份有限公司

參加第26屆國家磐石獎一卓越中小企業選拔，經評審委員會評審結果，榮獲國家磐石獎，特頒此證。

經濟部部長 沈榮津

中華民國全國中小企業總會理事長

THIS IS TO CERTIFY THAT

SHANG KAI STEEL CO., LTD.

IS THE WINNER OF THE
26th NATIONAL AWARD OF OUTSTANDING
SMALL AND MEDIUM ENTERPRISES

Jong-Chin Shen
MINISTER
MINISTRY OF
ECONOMIC AFFAIRS, R.O.C.

CHAIRMAN
NATIONAL ASSOCIATION
OF SMALL & MEDIUM
ENTERPRISES, R.O.C.

中華民國 106 年 10 月 31 日





擴張網介紹

- SW: 菱形短邊尺寸中心之間的距離。
- LW: 菱形長邊尺寸中心之間的距離。
- LWM: 寬度 (對應菱形長邊方向)。
- SWM: 長度 (對應菱形短邊方向)。
- 厚度 : 原料厚度。
- 總高度 : 網格總高度通常是材料厚度測量值的 1-2.5 倍。
- 網條 : 是菱形邊長之寬度。
- 所有厚度、網條重量均存在 +/-10% 的公差。
- 標準尺寸 : 915 x 1830 (LWM x SWM)、
  1220 x 2440(LWM x SWM)、
  1525 x 3050 (LWMXSWM)。

材料

鋼鐵、不銹鋼、鋁、鍍鋅鋼板、電氣鍍鋅鋼板、銅、鈦、鎳、銀、金。

表面處理

熱浸鍍鋅、粉體塗裝、陽極處理、氟碳烤漆。

Expanded Metal Technical Specifications

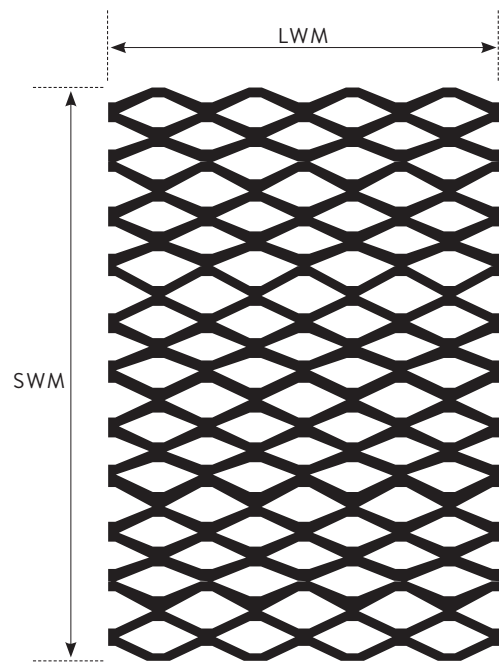
- SW: Short way Dimension of mesh.
  (Distance between centers in direction of short mesh)
- LW: Long way Dimension of mesh.
  (Distance between centers in direction of long mesh)
- LWM: Length (Long Way direction of the diamond)
- SWM: Width (Short direction of the diamond)
- Thickness: Material Thickness.
- Overall Thickness: The Overall Thickness can be as much as 1-2.5x the measurement of material thickens.
- Strand/Width: The width of diamond shape on each slice.
- All thickness, strand width and weight are subject to +/-10% tolerance.
- Standard sheet is 915 x 1830 (LWM x SWM)、
  1220 x 2440 (LWM x SWM)、
  1525 x 3050 (LWMXSWM).

Material

Mild steel、Stainless steel、Aluminium、Pre-galvanized steel、Electrical Galvanized Steel、Copper、Titanium、Nickel、Silver、Gold

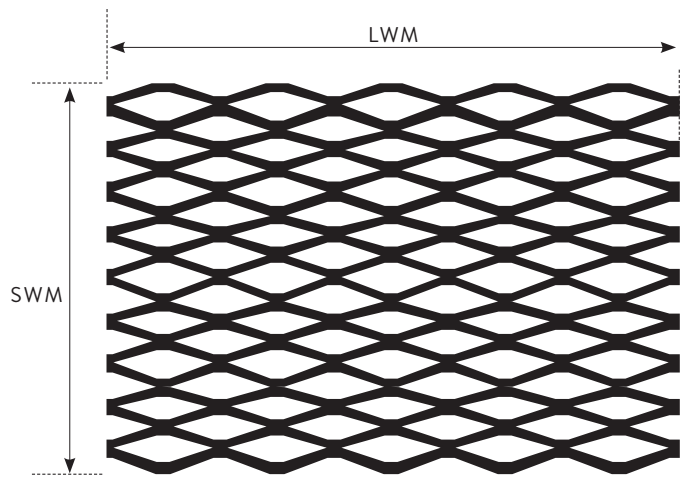
Surface treatment

Hot-dip Galvanizing、Powder coating、Anodizing treatment、Fluorocarbon coating



X 型式 /X Type

標準尺寸 Standard sheet
915 x 1830 (LWM x SWM)
1220 x 2440 (LWM x SWM)
1525 x 3050 (LWMXSWM)



Y 型式 /Y Type

標準尺寸 Standard sheet
2440 x 1220 (LWM x SWM)
3050 x 1525 (LWM x SWM)

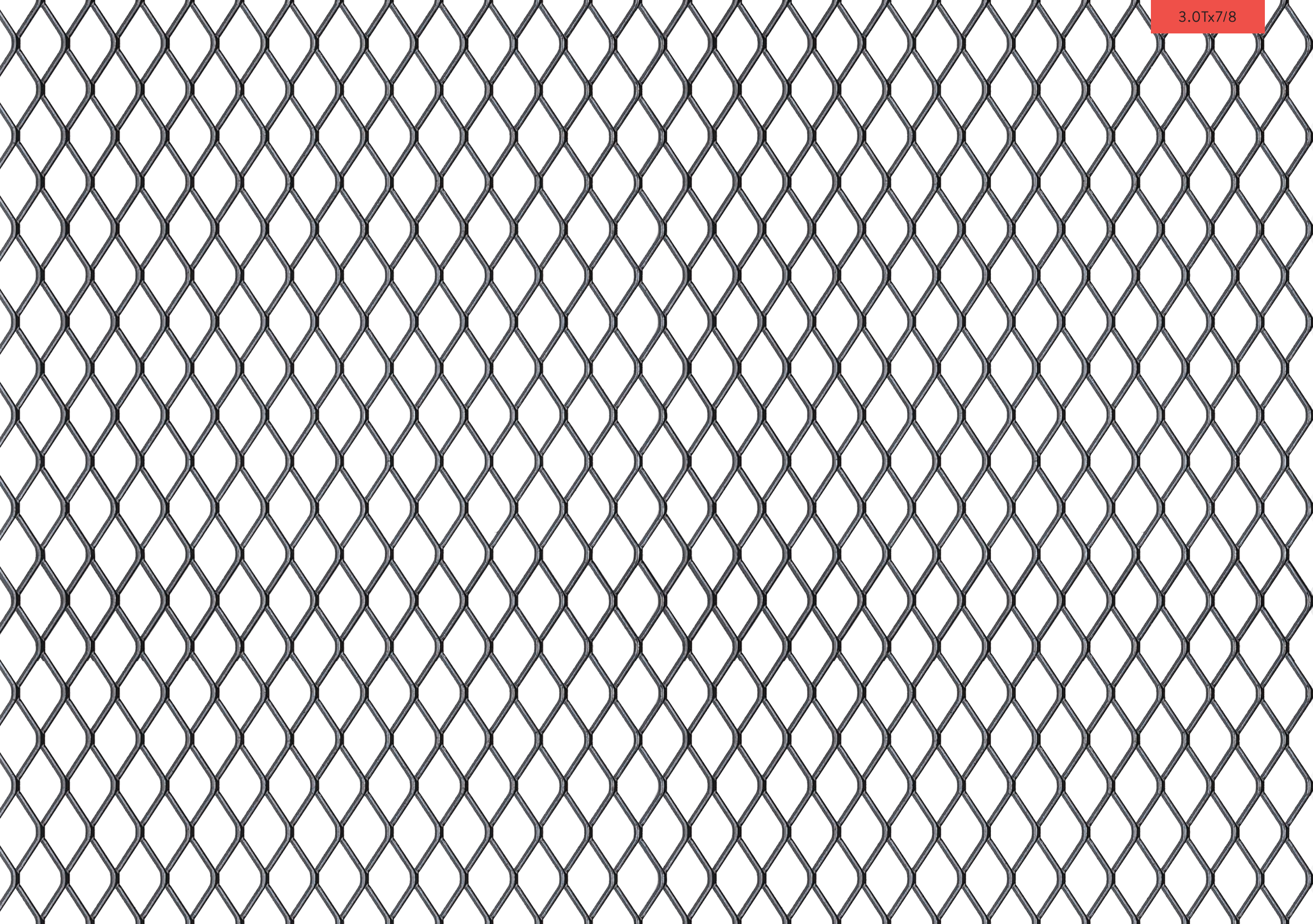
一般型擴張網

General Type

從選材、設計、製造到加工，上鎧秉持著職人的精神，透過仔細的計算與精密的製程，將每一片金屬網至臻至美，不只符合了國際標準化組織的品管標準，更超越其品質，打造出輕量化的擴張網體，不減損結構強度的前提下，兼顧了功能性與經濟效益，大幅降低生產成本，成為全球頂尖設計師、建築師、營造廠商信賴的首要選擇。大至國內外交通工程，小至居家裝潢改造，一般型擴張網被廣泛運用於各類用途，而這正是來自上鎧一絲不苟的堅持，嚴謹看待每一個細節，講究細緻中的精美，顯現長年於業界出類拔萃的不凡。

From material selection, design, manufacturing to processing, Shang Kai Steel defends the spirit of craftsmanship by carefully calculating and precise manufacturing processes, and in turn, making each piece of the metal net a product of ultimate quality. The classic expanded lathe has not only met the internationally recognized quality control standards but also far exceeded it by possessing a more lightweight structure. Our design takes both functionality and economical efficiency into account as it substantially reduces production costs without compromising structural strength; as a result, it is also trusted by renowned designers, architects, and construction manufacturers. Including large national and international traffic construction projects and small home decorations and renovations, the classic expanded lathes are used for a variety of purposes. Shang Kai Steel's commitment to meticulousness, attention to every detail, and intricacy have driven us to become distinguished in the industry for many years.

3.0Tx7/8



General Type

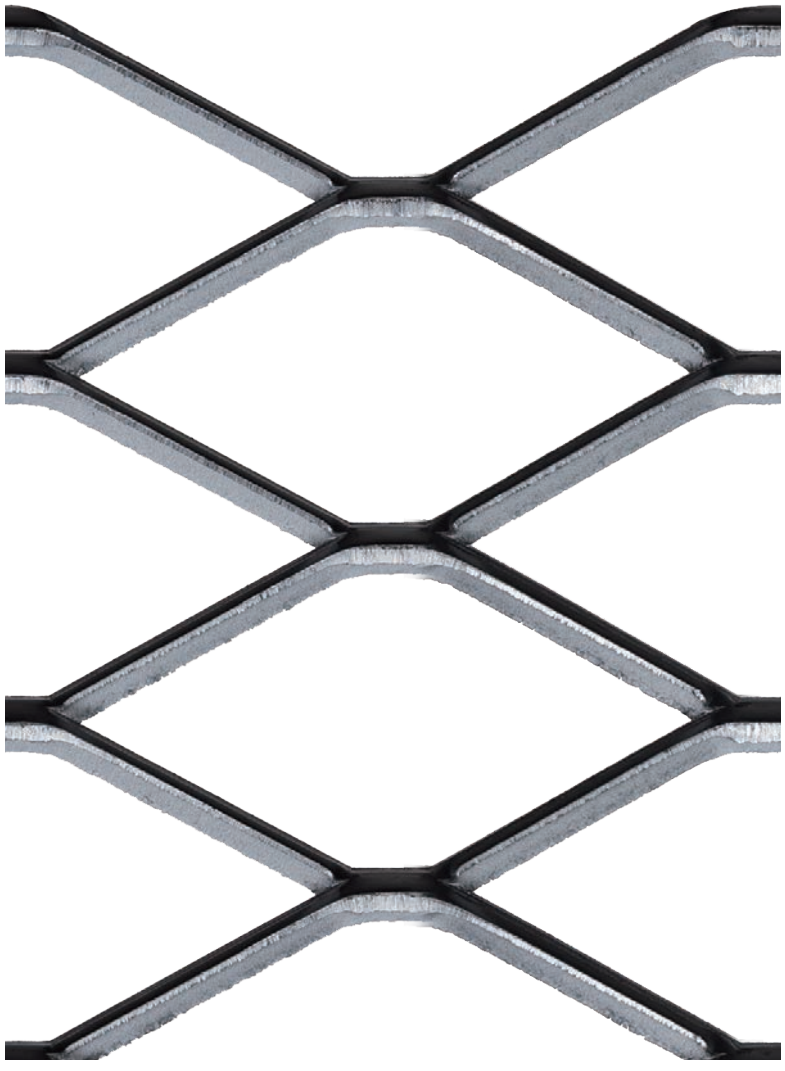
製品規格表 Product Specifications

厚度 Thickness	網目尺寸 Mesh Size	網條尺寸 Strand Size		參考重量 (公斤/片) Ref Weight (kg /sheet)	標準製品尺寸 Sheet Size	材質 Material
T		SWD	LWD			鋼鐵 Steel
1.6	1/2	12	24	8	4'x8'	熱浸鍍鋅 Hot-dip galvanization
				12.5	5'x10	不銹鋼 Stainless steel
2.0	1/2	12	24	11.5	4'x8'	鍍鋅鋼板 Pre-Galvanized steel
				19	5'x10'	
	3/4	19	38	9.3	4'x8'	鋁板 Aluminum
3.0	3.0-1"	28	61	11	4'x8'	
				18	5'x10	
3.0	7/8	25	50.8	13	4'x8'	
				20	5'x10	
4.5	一般孔 /Standard	46	101.6	11.5	3'x6'	
				20	4'x8'	
				30	5'x10	
4.5	1"	28	61	32	4'x8'	
				50	5'x10	
6.0	一般孔 /Standard	46	101.6	16.5	3'x6'	
				30	4'x8'	
				46	5'x10	
8.0	一般孔 /Standard	46	101.6	58	4'x8'	
				97	5'x10	

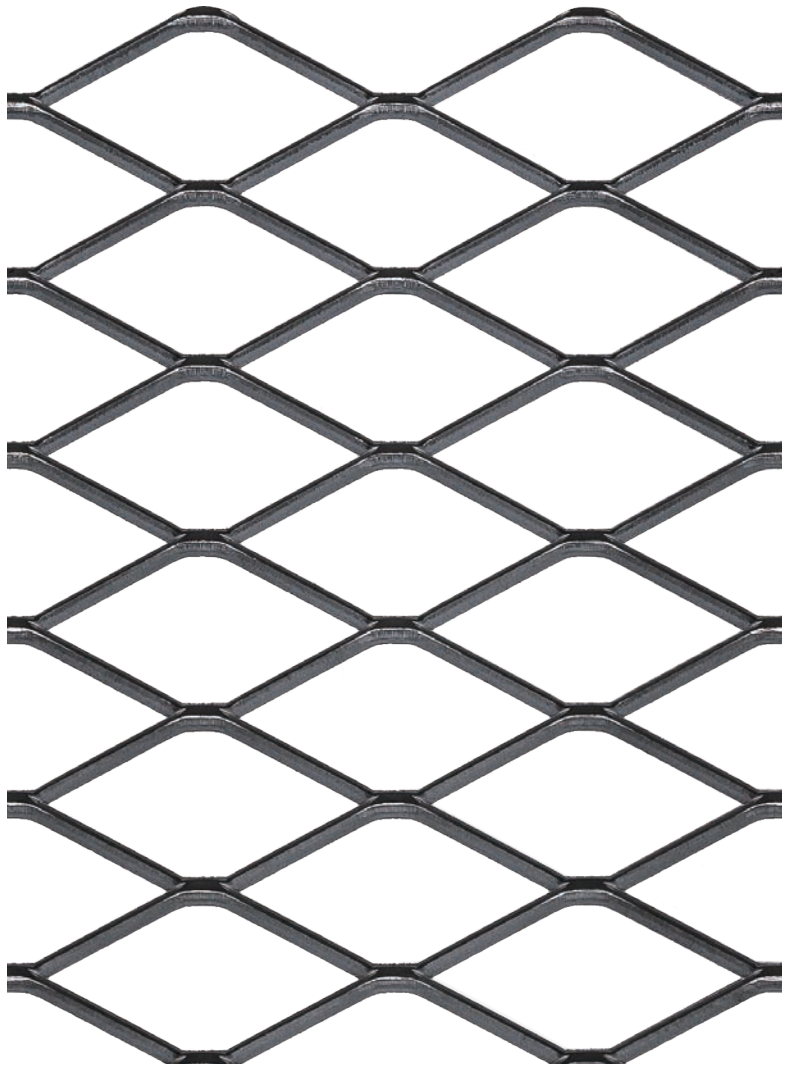
尺寸單位 – 公釐 Units in mm

本公司另可製造上述標準以外之產品，請聯絡我們。
We can also manufacture products other than the above specifications, please contact us for details.

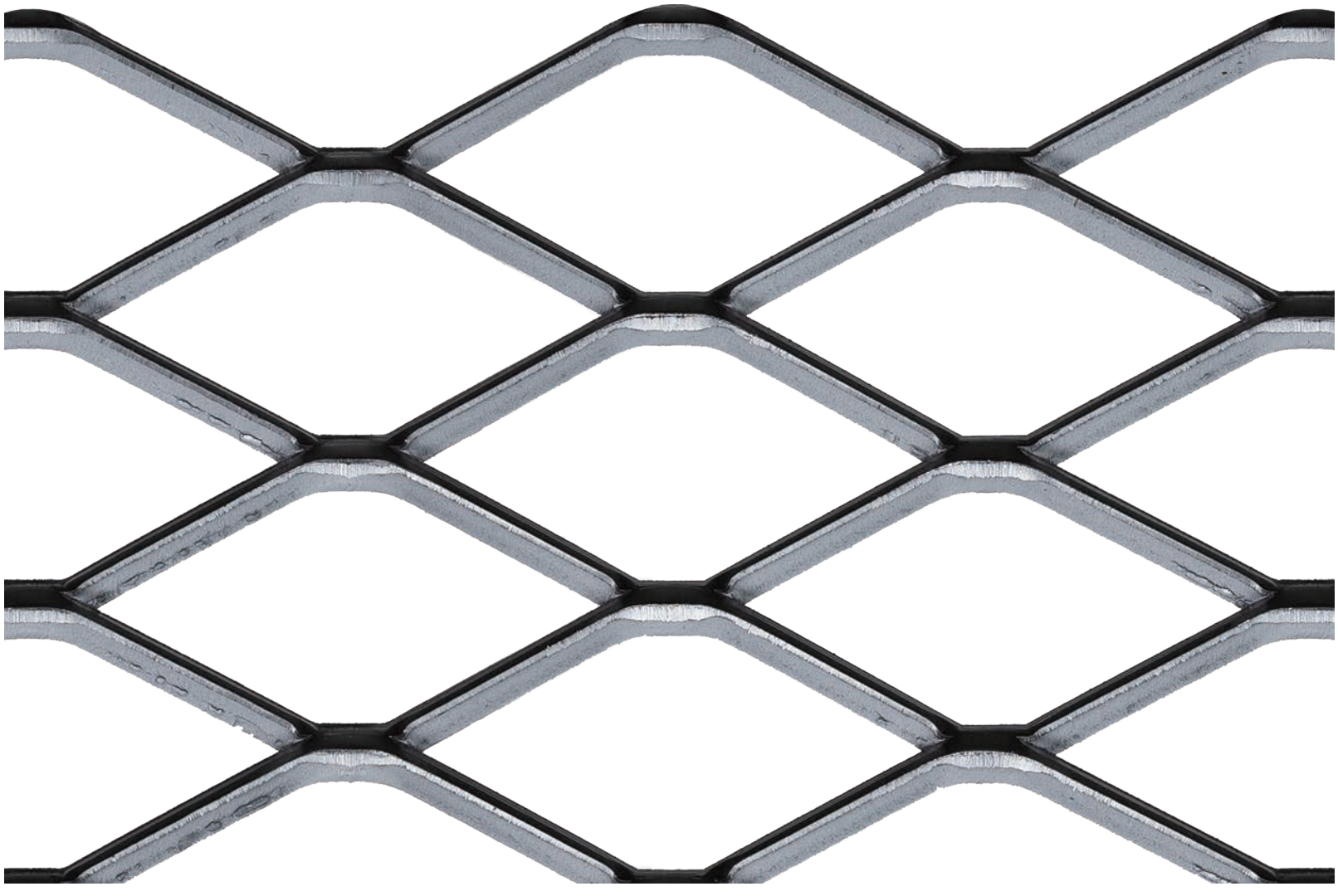
我們可製造符合CNS, JIS, BS,ASTM, AS/NZS 之國際擴張網標準規範尺寸。
We can also manufacture products from CNS, JIS, BS,ASTM, AS Expanded Metal specifications, please contact us for details.



4.5Tx 一般



3Tx1"



6.0Tx 一般

上鎧鋼鐵
SHANG KAI STEEL

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電話：03-461-2626 / 03-461-2969 / 傳真：03-462-0333

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